

# FRACTIONAL & MACHINE COMBO DRILL & TAP SET



## CREATE HOLE AND TAP IN A SINGLE OPERATION WITH THIS CONVENIENT COMBINATION DRILL & TAP SET.

Get our most popular combo drill & tap bit sizes in one convenient, portable set. This set includes Fractional and Machine Screw Tap Drills. DCT combo drills and taps are perfect for multi-spindle heads with reversing capability and will create holes and tap in a single operation with no center drilling or punching required.

**Intended for use with variable speed drills.** Operation level should be midrange between recommended tapping speed and drilling speed depending on material group. Spindle speed should be established based on recommended tapping speed, then adjusted to best suit the application.

***Multiply RPM X pitch (in inches) feed=RPM X pitch (inches)***

### Features and Benefits

- Taper neck design, a short flute and short overall length increase rigidity, which results in better hole accuracy and extended tool life.
- Ideal for most applications, DCT combos feature tap drill diameter calculated to produce 65% depth of thread.
- Pitch diameter and thread tolerance designed to produce a 2B class fit.
- Shank and square are compatible with all standard tool holders and collets.
- 118° helical point provides self centering capability. **No center drilling or punching required.**

Sets Include  
Convenient Molded  
Case!

6-Piece standard set  
includes the following sizes:  
(8-32, 10-24, 12-24, 1/4-20,  
5/16-18, 3/8-16)



• Also available in a 5-piece Metric Set that includes the following sizes: ( 4x.7, 5x.8, 6x1, 8x1.25, and 10x1.5)

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