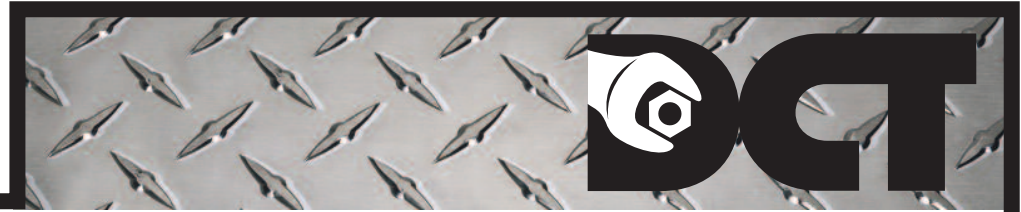
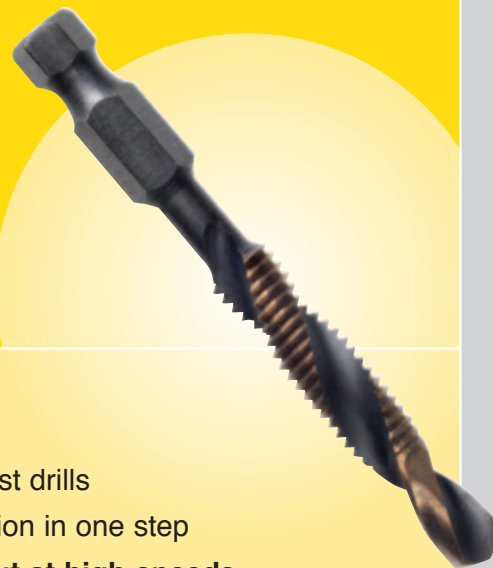


HEX SHANK COMBO DRILL & TAP



WORK SMARTER, NOT HARDER – DRILL AND TAP IN ONE STEP

These combination drill & taps **create holes and threads in a single operation**. This time-saving product is **designed for steel threading applications** including door frames, electrical utility boxes, automotive, manufacturing and plant maintenance. They are **designed to drill and thread aluminum, steel, brass, bronze, copper, cast iron and zinc**.



FEATURES

- No center drilling or punching required
- Bores more holes per drill than any ordinary twist drills
- Time-saving reversing capability completes action in one step
- 135° split point permits hole and thread to be cut at high speeds
- Tapered neck greatly reduces drill and tap breakage
- Made of high molybdenum and high speed steel for superior strength and durability
- Efficient black and gold surface treatment holds lubricant for smoother drilling
- Available in standard, metric, and machine screw tap sizes

THE HEX DIFFERENCE

- Hex shank allows use in all 3 jaw chucks
- Standard 1/4" and 11/32" hex shanks can be used in quick change driver
- More convenient to use than tap shank which can be difficult to use in portable power tools



WORKS ON

- Aluminum
- Brass
- Bronze
- Cast iron
- Stainless steel
- Steel
- Zinc

IDEAL FOR

- Automotive
- Construction
- Electrical
- Industrial
- Maintenance



AVAILABLE IN 21 SIZES AND FIVE SETS - SEE REVERSE FOR DETAILS >>>

SKU	Size	Hex Shank	Overall Length	Drill Diameter	Drill Length	Thread Length
13642	6-32	1/4"	2.17"	0.11"	0.31"	0.43"
13643	8-32	1/4"	2.45"	0.14"	0.37"	0.60"
13644	10-24	1/4"	2.61"	0.15"	0.41"	0.63"
13645	10-32	1/4"	2.61"	0.15"	0.41"	0.93"
13646	12-24	1/4"	2.7"	0.18"	0.47"	0.66"
13605	1/4-20	1/4"	2.89"	0.21"	0.53"	0.78"
13647	1/4-28	1/4"	2.89"	0.22"	0.53"	0.78"
13648	5/16-18	1/4"	3.20"	0.27"	0.68"	0.84"
13649	5/16-24	1/4"	3.20"	0.28"	0.68"	0.94"
13638	3/8-16	11/32"	3.45"	0.32"	0.81"	1.06"
13650	3/8-24	11/32"	3.45"	0.34"	0.81"	1.06"
13651	7/16-14	11/32"	3.83"	0.38"	1.00"	1.25"
13652	7/16-20	11/32"	3.83"	0.40"	1.00"	1.36"
13653	1/2-13	11/32"	4.07"	0.44"	1.13"	1.38"
13654	1/2-20	11/32"	4.07"	0.46"	1.13"	1.38"
13655	M4X.7	1/4"	51 mm	3.42 mm	8.00 mm	13.00 mm
13656	M5X.8	1/4"	55 mm	4.34 mm	10.00 mm	15.00 mm
13657	M6X1	1/4"	59 mm	5.17 mm	12.00 mm	17.00 mm
13658	M8X1.25	1/4"	78 mm	6.85 mm	16.00 mm	22.00 mm
13659	M10X1.5	11/32"	84 mm	8.75 mm	20.22 mm	24.00 mm
13660	M12X1.75	11/32"	91 mm	10.54 mm	24.00 mm	27.00 mm



10 Pc Set (13662)
Includes 6-32, 8-32, 10-24, 10-32, 12-24, 1/4-20, 5/16-18, 3/8-16, 7/16-14, 1/2-13



Coarse 5 pc Set (13661)
Includes 1/4-20, 5/16-18, 3/8-16, 7/16-14, 1/2-13



Fine 5 pc Set (13663)
Includes 1/4-28, 5/16-24, 3/8-24, 7/16-20, 1/2-20



Machine Screw 5 pc Set (13664)
Includes 6-32, 8-32, 10-24, 10-32, 12-24



Metric 6pc Set (13665)
Includes M4x.7, M5x.6, M6x1, M8x1.25, M10x1.5, M12.1.75